



TRIVALENCE

TriVAN™ 23 (U, R, UR)

Acrylonitrile Butadiene Styrene

General Information

Product Description

Medium flow ABS, good impact

FEATURES

- Good Impact
- Medium Flow

ADDITIONAL FORMULAS

- Added Release "R"
- Additional UV "U"

COLOR

- All
- Opaque

General

- Typical Applications** -Appliance, electrical, lawn & garden, automotive, medical, lighting, rails
- Processing Method** -Injection/Extrusion
- Form(s)** -Pellets
- Availability** -North America, Europe, Latin America

ASTM / ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ASTM D792
Melt Flow Rate (230°C/3.8kg)	5	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.4 to 0.6	%	TVT Internal
Outdoor Suitability (QUV) (23U Grades)	Pass		TVT Internal
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, yld	6800	psi	ASTM D638
Tensile Elongation	>18	%	ASTM D638
Flexural Modulus	330000	psi	ASTM D790
Notched Izod Impact	5	ft-lbs/in	ASTM D256
Rockwell Hardness	112	R-Scale	ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	199	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	175	°F	ASTM D648
Vicat Softening Temperature	209	°F	ASTM D1525
CLTE - Flow	4.5E-5	in/in/°F	ASTM E831
Flammability	Nominal Value	Unit	Test Method
0.06 in		HB	UL94 - TVT Internal

Recommended Processing Guidance

- Drying Temperature 175 to 200 °F
- Drying Time 3 to 5 Hours
- Suggested Max Moisture 0.04 %
- Processing Melt Temperature 480 to 530 °F
- Mold Temperature 110 to 175 °F